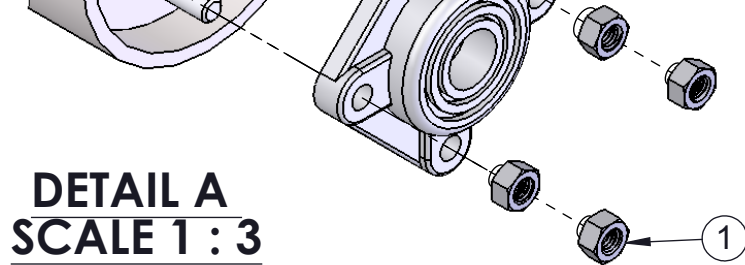
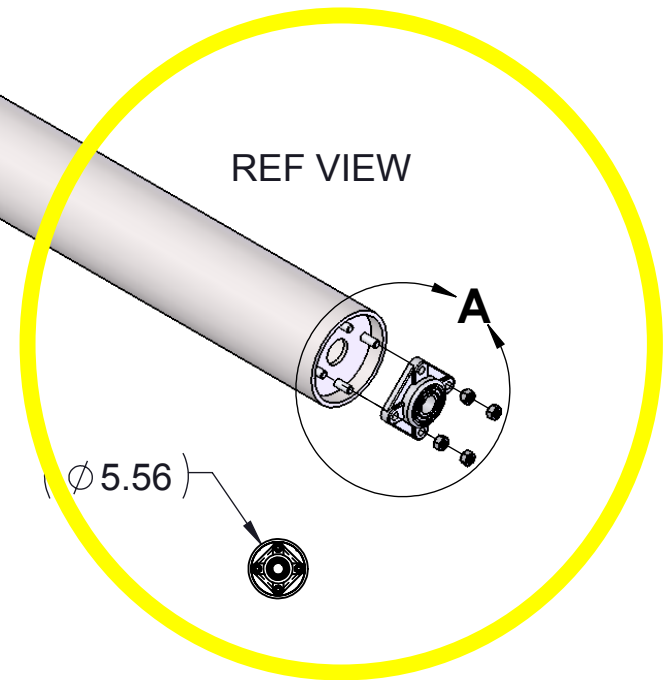
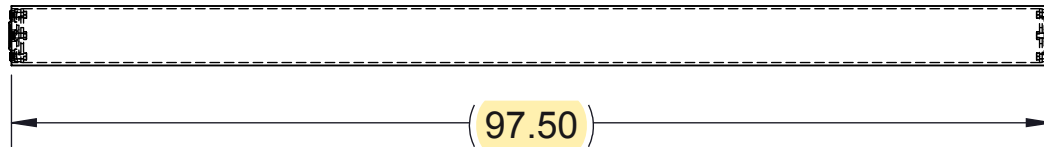




C1/B1

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	12-000150-001	NUT, 7/16-14 CENTER LOCK GR8 ZP	8
2	15-010112-001	WELDMENT, SCH40 ROLLER	1
3	RA-103	BEARING, PILLOWBLOCK	2

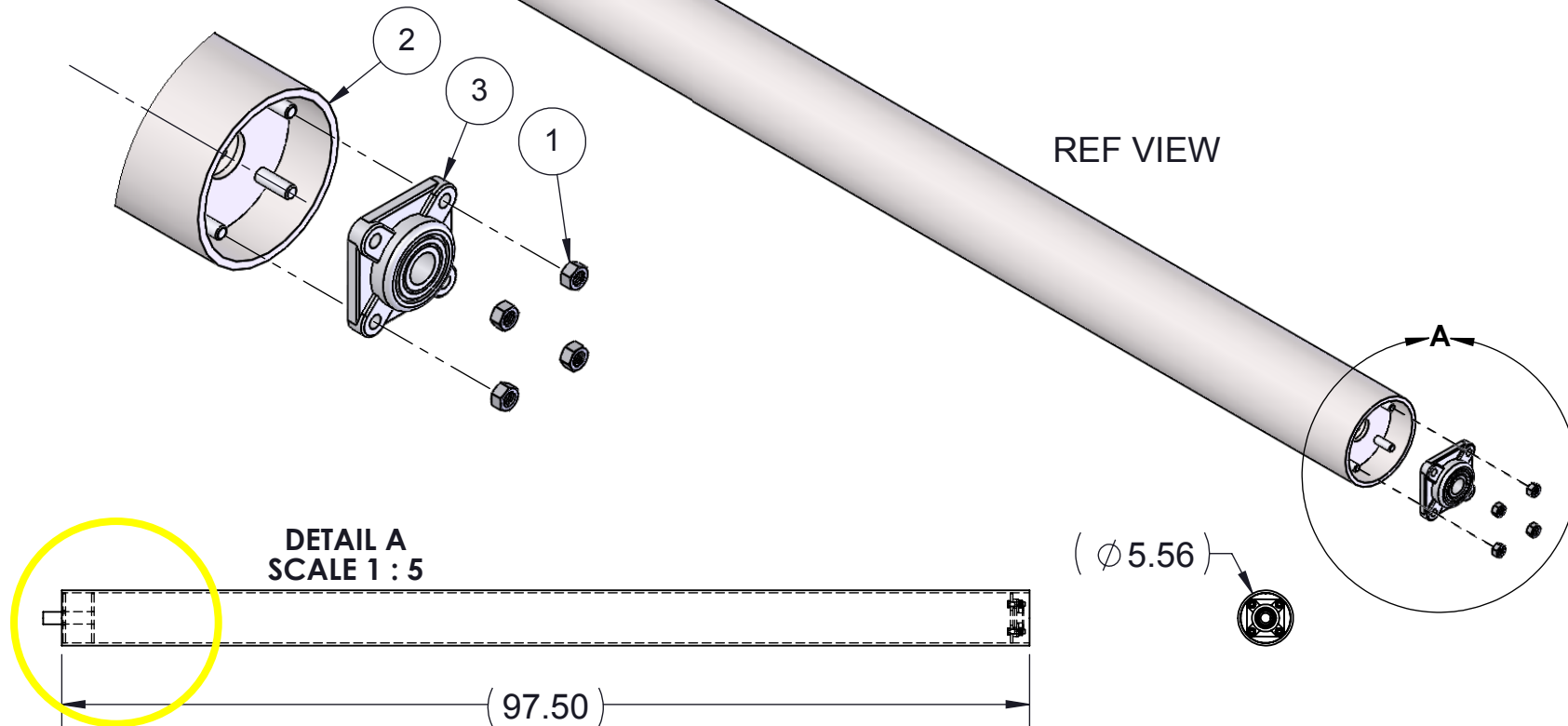


DETAIL A
SCALE 1 : 3



					UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE IN MM TOLERANCES: ANGULAR: $\pm 1^\circ$ TWO PLACE DECIMAL ± 0.03 THREE PLACE DECIMAL ± 0.010 PROPRIETARY AND CONFIDENTIAL INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECISION EQUIPMENT MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECISION EQUIPMENT MANUFACTURING IS PROHIBITED. Precision Equipment Manufacturing 2719 40th Avenue N Fargo, ND 58102 www.precisionequipmfg.com		NAME	DATE	DWG. NO. 16-006041-001			
							DRAWN:	P.Cronin				8NOV11
							ENG APPR:			TITLE: ASSEMBLY, ROLLER W/BEARINGS		
							MATERIAL: SEE DETAILS					
						FINISH:		SIZE	ECO RELEASE #	REV		
								A		C		
REV.					DO NOT SCALE DRAWING			SCALE: 1:18	WEIGHT: 121.19 LBS.	SHEET 1 OF 1		

ITEM NO.	PART NUMBER	Description	QTY.
1	12-000150-001	NUT, 7/16-14 CENTER LOCK GR8 ZP	4
2	15-010402-001	WELDMENT, HEAVY DUTY ROLLER	1
3	RA-103	BEARING, PILLOWBLOCK	1



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE IN MM
TOLERANCES:
ANGULAR: $\pm 1^\circ$
TWO PLACE DECIMAL ± 0.03
THREE PLACE DECIMAL ± 0.010
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2719 40th Avenue N
Fargo, ND 58102
www.precisionequipmfg.com
DO NOT SCALE DRAWING

3RD ANGLE
PROJECTION

DRAWN: RWO

ENG APPR:

NAME

MATERIAL: SEE DETAILS

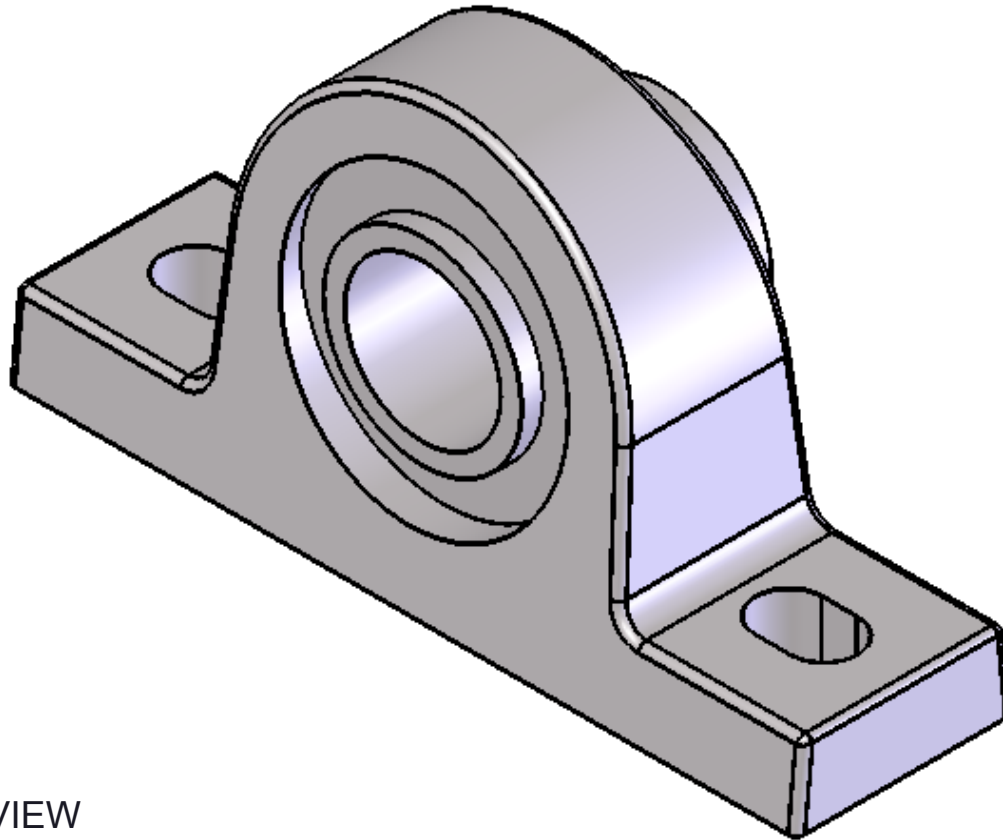
FINISH: NONE

DATE

10FEB15

DWG. NO. 16-006153-001		
TITLE: ASSEMBLY, ROLLER W/BEARING		
SIZE A	ECO RELEASE # 16-002	REV A
SCALE: 1:18	WEIGHT: 123.93 LBS.	SHEET 1 OF 1





REF VIEW

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 DIMENSIONS IN [] ARE IN MM
 TOLERANCES:
 ANGULAR: $\pm 1^\circ$
 TWO PLACE DECIMAL ± 0.03
 THREE PLACE DECIMAL ± 0.010
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3RD ANGLE
 PROJECTION



NAME

DATE

DRAWN:

RWO

04DEC15

ENG APPR:

MATERIAL: SEE DETAILS

FINISH: NONE



DWG. NO.

14-005502-001

TITLE:

BEARING,
 1-1/4" 2-BOLT PILLOW BLOCK

SIZE
 A

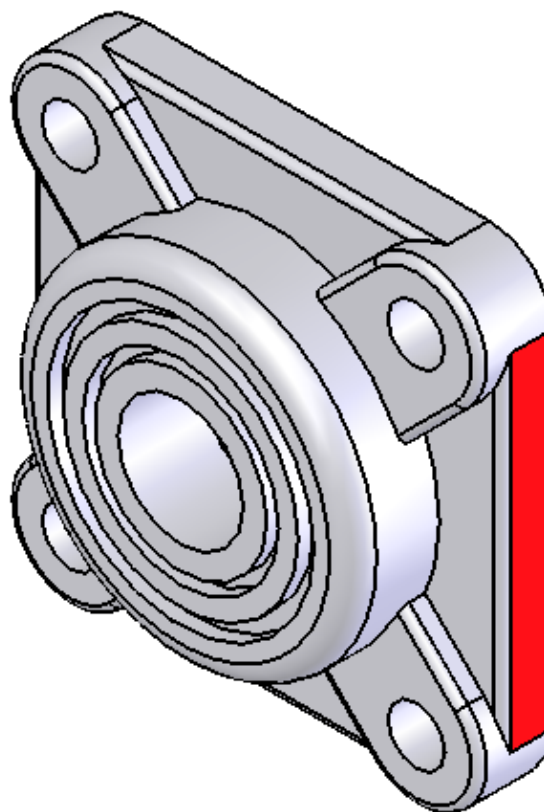
ECO RELEASE #
 XX-XXX

REV
 A

SCALE: 1:2


WEIGHT: 4.06 LBS.

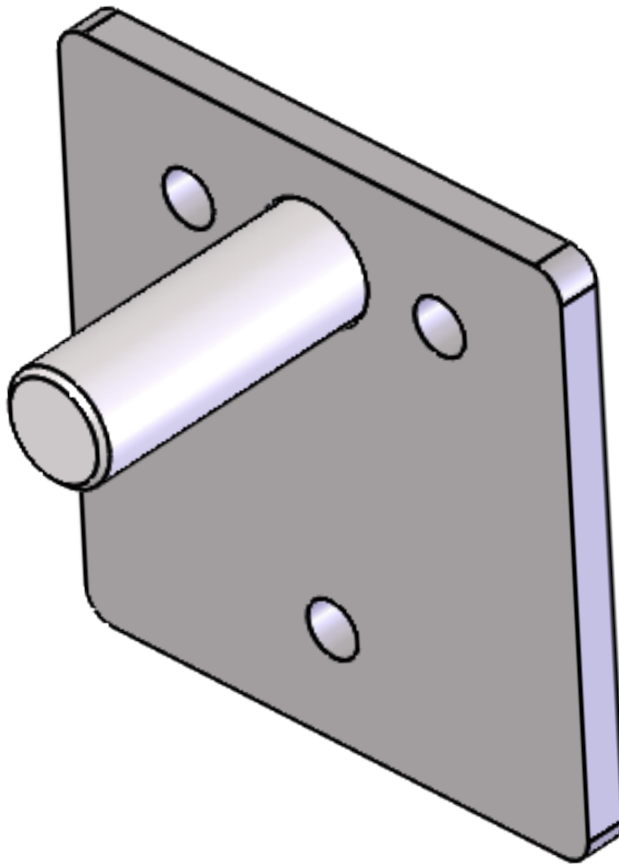
SHEET 1 OF 1



REF VIEW

<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE IN MM TOLERANCES: ANGULAR: $\pm 1^{\circ}$ TWO PLACE DECIMAL ± 0.03 THREE PLACE DECIMAL ± 0.010 PROPRIETARY AND CONFIDENTIAL INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECISION EQUIPMENT MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECISION EQUIPMENT MANUFACTURING IS PROHIBITED. Precision Equipment Manufacturing 2719 40th Avenue N Fargo, ND 58102 www.precisionequipmfg.com DO NOT SCALE DRAWING</p>					
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	SIZE A	ECO RELEASE #	REV B
SCALE: 1:1.25	WEIGHT: 0.25 LBS.	SHEET 1 OF 1	



NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE IN MM
TOLERANCES:
ANGULAR: $\pm 1^\circ$
TWO PLACE DECIMAL ± 0.03
THREE PLACE DECIMAL ± 0.010

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DO NOT SCALE DRAWING

3RD ANGLE
PROJECTION



NAME

DATE

DRAWN: T.ROESCH

7/20/11

ENG APPR:

MATERIAL: SEE
DETAILS

FINISH:

DWG. NO.

RB-100

TITLE:

WELDMENT,
ROLLER BRACKET

SIZE
A

ECO RELEASE #

REV
C

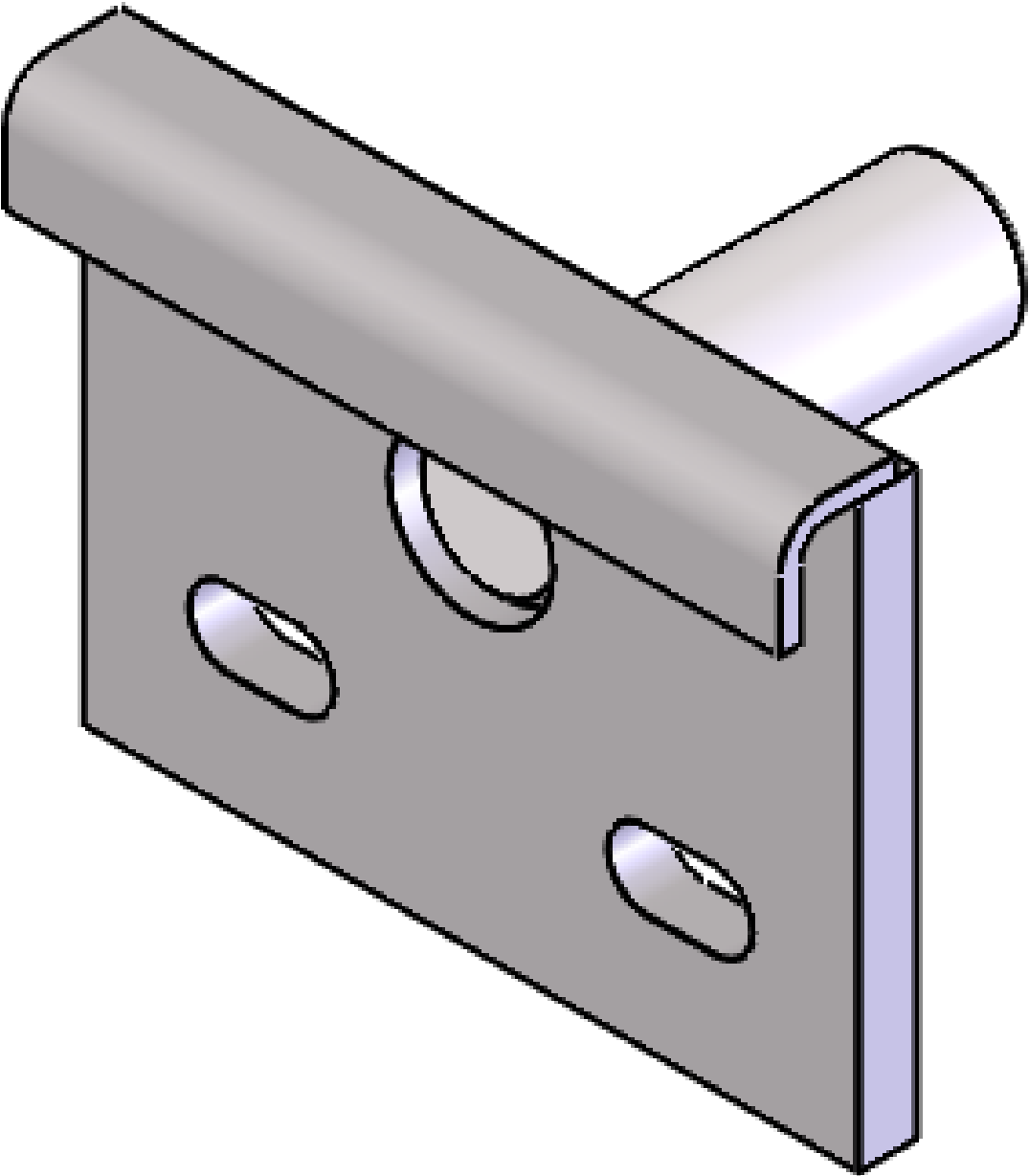
SCALE: 1:4

WEIGHT: 3.27 LBS.

SHEET 1 OF 1



REV.	DESCRIPTION	ECO	DATE	APPROVED
C	UPDATED DETAIL		31MAR15	NBS
B	RE-RELEASED TO PRODUCTION	11-026	7/20/11	TLR

REVISIONS



REF VIEW

A	RELEASED SOLIDWORKS DRAWING	11-026	8NOV11	PMC
REV.	DESCRIPTION	ECO	DATE	APPROVED
REVISIONS				

NOTES: 1. REMOVE ALL BURRS AND SHARP EDGES	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE IN MM TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± 0.03 THREE PLACE DECIMAL ± 0.010	3RD ANGLE PROJECTION 		NAME	DATE	DWG. NO. RB-200		
		DRAWN:	P.Cronin	8NOV11				
		ENG APPR:						
	PROPRIETARY AND CONFIDENTIAL INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECISION EQUIPMENT MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECISION EQUIPMENT MANUFACTURING IS PROHIBITED. Precision Equipment Manufacturing 2719 40th Avenue North Fargo, ND 58102 www.precisionequipmfg.com	MATERIAL: SEE DETAILS		TITLE: WELDMENT, ROLLER PLATE				
		FINISH: PAINT MATCH TRAILER						
DO NOT SCALE DRAWING			SIZE B	ECO RELEASE # 11-026	REV A			
SCALE: 3:4			WEIGHT: 2.70 LBS.	SHEET 1 OF 1				